



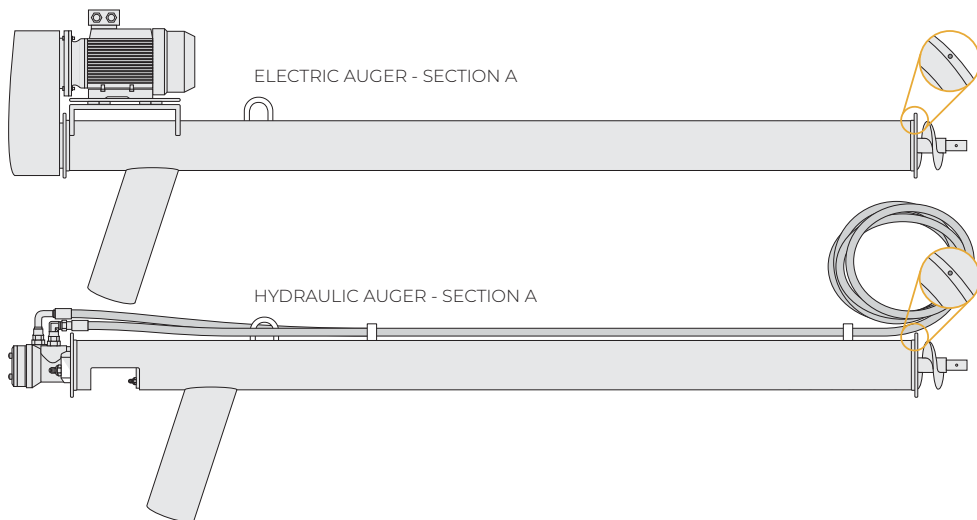
# AUGER ASSEMBLY INSTRUCTION



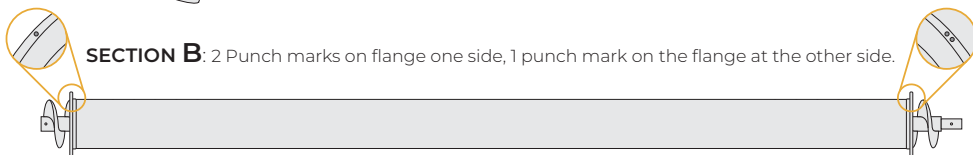
FOR ELECTRIC OR HYDRAULIC AUGERS

# AUGER SECTIONS

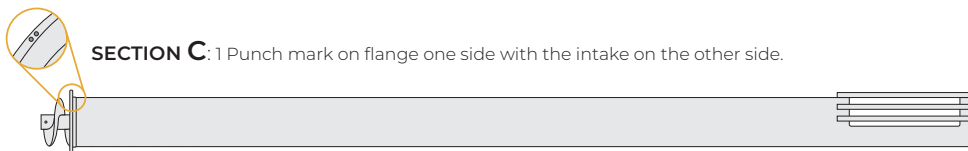
**SECTION A:** Outlet one side (hydraulic or electric), 2 punch marks on flange at the other side.



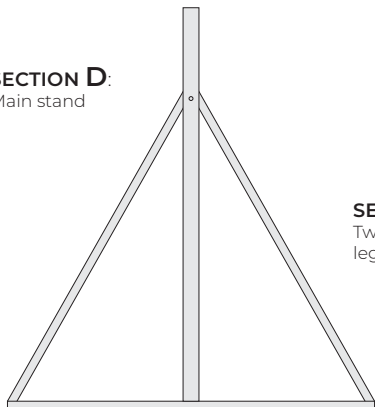
**SECTION B:** 2 Punch marks on flange one side, 1 punch mark on the flange at the other side.



**SECTION C:** 1 Punch mark on flange one side with the intake on the other side.



**SECTION D:**  
Main stand



**SECTION E:**  
Two stabilising  
legs



**SECTION F:**  
Swivel head clamp



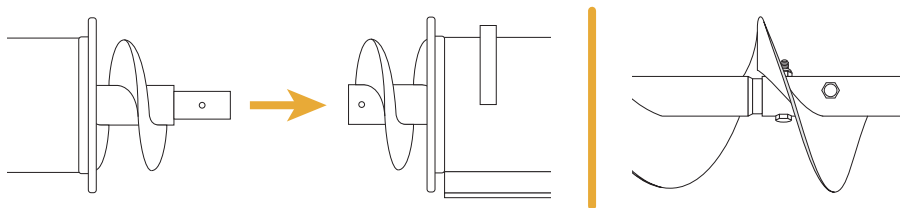
**SECTION G:**  
Grain chute



# AUGER ASSEMBLY

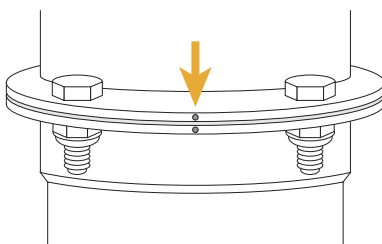
## STEP 1

Attach the spiral from Section A to the spiral from Section B, making sure the spiral curves overlap.



## STEP 2

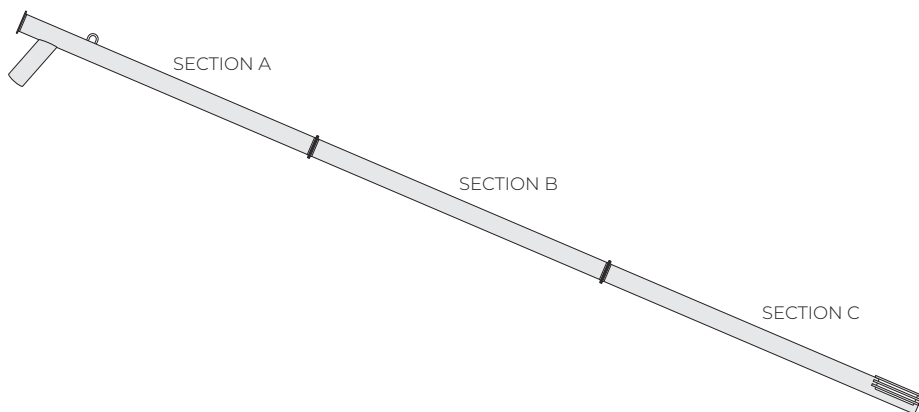
Attach the two flanges from Section A to Section B, making sure that the punch marks line up.



## STEP 3

Repeat Step 1 and 2 by attaching Section B to Section C. Make sure that all the punch marks correlate and line up.

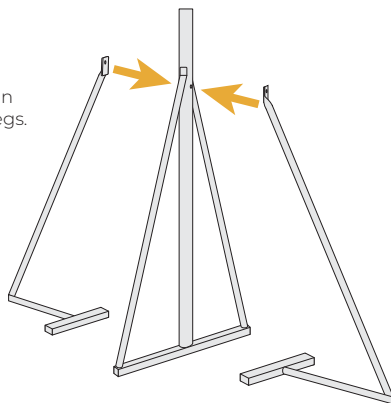
Section A to Section C should form one full auger and look as follows:



# STAND ASSEMBLY TO AUGER

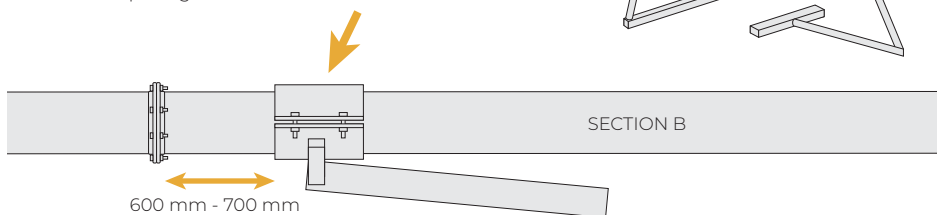
## STEP 1

Attach the two legs of Section E on either side of the main stand (Section D), creating the support stand with four legs.



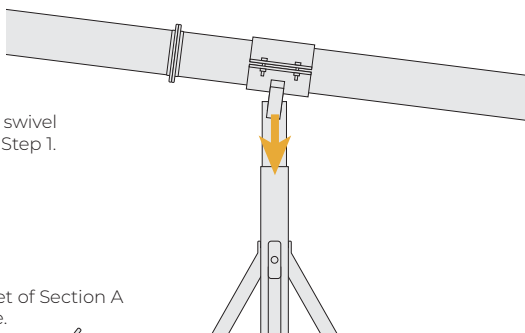
## STEP 2

Attach the swivel head clamp (Section F) just behind the top flange of Section B.



## STEP 3

Lift the whole auger and slide the shaft of the swivel head clamp (Section F) into the stand built in Step 1.



## STEP 4

Attach the grain chute (Section G) to the outlet of Section A and adjust the chain length for optimal usage.

